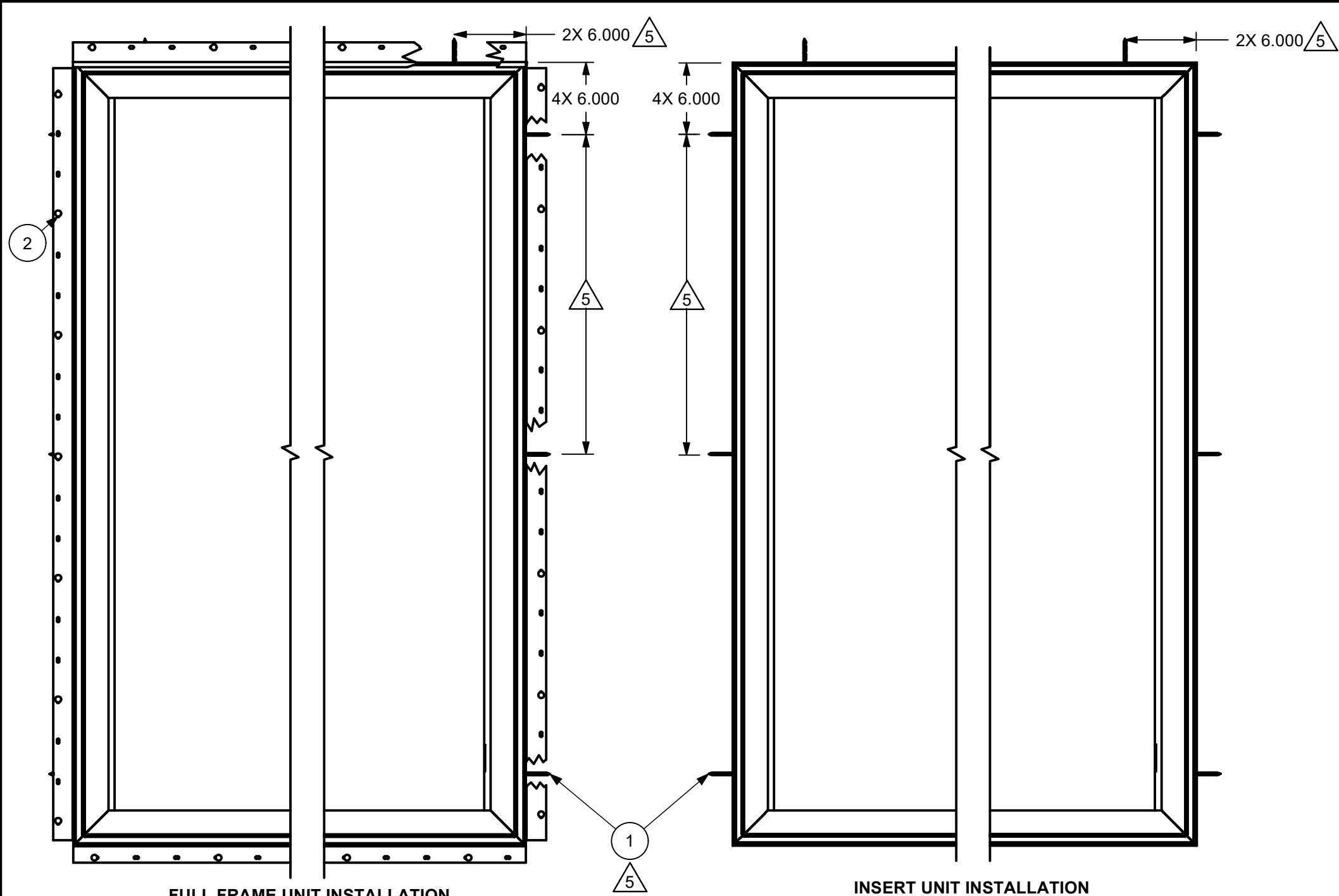




SHEET LEGEND	
Sheet: 1 of 1	PRIMARY

UNIT	MAX FRAME SIZE	DP RATING
NAWN/NINAWN	60 X 48	+40/-40
NCA/NINCA	36 X 86	+40/-40
NCA/NINCA	36 X 72	+40/-40
NCA/NINCA	40 X 60	+40/-40
NCAP/NINCAP	86 X 86	+40/-40

NOTES:

- FOR GENERAL SPECIFICATIONS, REFER TO DOC 00003952
- THIS PRINT IS FOR STRUCTURAL PERFORMANCE ONLY. FOR FLASHING & SEALING INSTRUCTIONS, REFER TO THE INSTALLATION INSTRUCTIONS
- PLACE SHIMS WITHIN 4" - 6" OF EACH CORNER AND AT EACH SCREW LOCATION. SPACE ALL OTHERS EVENLY, A MAXIMUM OF 15" APART
- IF CHEMICALLY TREATED LUMBER IS USED FOR FRAMIN MATERIAL, FASTENERS INTO THE FRAMING MUST BE A MINIMUM OF 0.90 OZ/FT^ 2 ZINC HOT DIPPED GALVANIZED STEEL TYPE 304 OR 316
- FOR INSTALLATION SCREW CRITERIA, REFER TO DOC 00078615
- FOR INSTALLATION DETAILS, REFER TO DOC 00055237
- FULL FRAME INSTALLATION OPTIONS:
 - NAIL FIN ONLY INSTALLATION
 - THROUGH JAMB ONLY INSTALLATION
 - NAIL FIN AND THROUGH JAMB INSTALLATION

3	NA	ASTM C920 GRADE NS CLASS 25 SEALANT
2	NA	2" ROOFING NAIL
1	00041158	#8-15 X 3.000 TYPE A, TORX, PH, 2/3 THREAD
ITEM	DWG NO	DESCRIPTION

PARTS LIST

MARVIN  RESEARCH & DEVELOPMENT				
COLLECTION: INFINITY				
DWG TYPE: INSTALLATION DESCRIPTION: NAIL FIN/THROUGH JAMB INSTALLATION ELEVATIONS				
SHEET NAME: PRIMARY (1 OF 2)				
CHK: AAA 06/22/2026	SIZE: B	CLASS: ASSY	DWG NO: 00055017	REV: 4
APP: JPE 09/14/2026	SCALE: 1:9	DATE: 3/25/2008	DWG BY: LEMER, JORDAN	

NAIL FIN INSTALLATION

- SECURE NAIL FIN WITH 2" GALVANIZED ROOFING NAILS. MINIMUM OF TWO PER SIDE.
- FIRST AND LAST NAILS IN NAIL FIN SHOULD BE NO MORE THAN 6" FROM THE END ON ALL SIDES. MAX SPACING 16" ALL SIDES
- APPLY A 5/16" BEAD OF ASTM C920 GRADE NS, CLASS 25 SEALANT TO SILL/FRAMING

CATEGORY:
CASEMENT

UNIT TYPE:
NCA, NAWN, NCAP/NAWNP, NINCA, NINAW, NINCP/NINAP

4	ADDED NAIL FIN INSTALLATION AND UNIT SIZE CHART	29420	06/04/2026	CH
3.0	UPDATED ASSEMBLY (FRAME COVER SILL TIE BAR RETAINER); ADDED NOTE 7;	24639	2020-02-06	CAM
REV	DESCRIPTION / REQUESTOR	ECN NO	DATE	REV BY